Getting the Job Done:

Preparing to Write the Certificate of Qualification Examination in Ontario

Tools and Tips for

Industrial Mechanic Millwrights
Acknowledgements

The Mid North Network for the Coordination and Development of Adult Learning acknowledges and thanks the following organizations who provided trade-specific expertise, content, and feedback on the materials in the workbooks:

- Canadore College of Applied Arts and Technology
- Collège Boréal
- Conestoga College Institute of Technology and Applied Learning
- Niagara College

We would also like to thank the following journeypersons from industry who reviewed the materials and provided valuable insight on the workbooks’ content and the potential to positively impact successful completion of the C of Q examination:

- James Anderson, Sudbury, Ontario
- Clint Faught, Sudbury, Ontario
- Shannon Fillion, Sudbury, Ontario
- Rae Gardner, Port Sandfield, Ontario
- Gavin Knight, Scarborough, Ontario

The Mid North Network is grateful to the organizations listed below who provided members for the project Advisory Committee and/or contributors for the field review:

- Algoma District School Board
- Cambrian College of Applied Arts and Technology
- Collège Boréal
- Literacy Nipissing
- Ontario Ministry of Training, Colleges and Universities
- Sault College

The Labour Market Group – Nipissing/Parry Sound provided valuable guidance and support in the management and marketing of the project. Special recognition goes to Samantha Dirksen, Marketing Coordinator at the Labour Market Group, for the project logo and cover design.

Finally, we express our sincere appreciation to Yvette Legault for her thoughtful translation, as well as Lynne Wallace (Project Manager) and Barb Glass (Project Researcher) for their time, energy, and effort in the development of the materials for the “Supporting Apprenticeship Completions” workbooks.
Note: The material contained in this report is drawn from various sources. We make no representation or warranty, expressed or implied, as to its accuracy or completeness. In compiling this material, the Mid North Network for the Coordination and Development of Adult Learning does not assume any responsibility or liability. The materials provided in this booklet do not imply that the user will successfully pass the Certificate of Qualification examination. The views in this documentation do not necessarily reflect the views of the Government of Ontario.

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Introduction

To the Certificate of Qualification Test-taker:

Congratulations on completing your in-school and on-the-job training needed to write the Certificate of Qualification or C of Q exam. This is a major accomplishment. There is just one final step to joining the ranks of Ontario’s journeypersons: writing and passing the C of Q exam.

This booklet will give you some advice about how to study, how to handle test jitters, and how to tackle a long (and important!) multiple choice exam. There is also a brief math refresher which includes problems and solutions related to your trade.

Downloading and Printing

This series of “Getting the Job Done” workbooks for C of Q preparation have been developed for five trades:

- Automotive Service Technician
- Construction and Maintenance Electrician
- General Carpenter
- Industrial Mechanic (Millwright)
- Plumber

They are available to download, free of charge, at www.northernliteracy.ca

Note that these booklets are designed to be printed double-sided. If you print single-sided, you may notice some blank pages.

To the Instructor

This booklet can be used for either self-study or in a group setting. For Literacy and Basic Skills (LBS) practitioners who may use this in their programs, it should be noted that the content links primarily to the following OALCF competencies and task groups:

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<td>Understand and Use Numbers</td>
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It should also be noted that the applied mathematics refresher section may go beyond OALCF 3 and may include competencies not covered directly in the OALCF.
Overview

In preparing to write the C of Q, understanding the theory of your trade and having the on-the-job skills are essential but not enough. You also need to think about how you’re going to study and what it will be like to write a multiple choice exam with at least 100 questions.

In many cities, C of Q preparation courses are offered for various trades. Frequently, these preparation courses are added as an additional week to the final in-school training session. If you have access to a C of Q prep course, it is a really good idea to register for it, especially if you finished your in-school training some time ago. Contact your local apprenticeship office, trade union, or community college to find out about prep courses in your area.

Using this booklet, combined with a C of Q prep course, is a great way to prepare for your exam. If you can’t participate in a prep course, this booklet will help you with ideas and strategies for preparing. It doesn’t review trade theory or content related to your trade.

The booklet is divided into four sections:

- Studying and Organizing your Study Materials
- Refreshing Your Math Skills
- Test-taking Strategies
- Exam Readiness Checklist and Additional Resources

You probably already know that the C of Q exam is based on material studied in all levels of your apprenticeship training and focuses mostly on practical situations you encounter on the job. The exam is divided into different sections and ranges from 100 to 150 multiple choice questions, depending on the trade.

Things to Remember

1. Trade theory and work experience are the most important topics covered in the exam.

2. Enroll in a C of Q preparation course if one is available in your community.

3. Read this workbook carefully and practice the suggested activities.

4. The better prepared you are the more confident you will be on exam day.
# Table of Contents

## Studying and Organizing Your Study Materials

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Getting Started</td>
<td>10</td>
</tr>
<tr>
<td>Scheduling Your Exam</td>
<td>11</td>
</tr>
<tr>
<td>Preparing</td>
<td>12</td>
</tr>
<tr>
<td>Collecting Materials for Studying</td>
<td>13</td>
</tr>
<tr>
<td>How do I make a plan for studying?</td>
<td>14</td>
</tr>
<tr>
<td>Sample Study Schedule</td>
<td>16</td>
</tr>
<tr>
<td>Study Strategies</td>
<td>18</td>
</tr>
<tr>
<td>Using Memory Aids</td>
<td>21</td>
</tr>
<tr>
<td>Additional Study Tips: True or False?</td>
<td>24</td>
</tr>
</tbody>
</table>

## Refreshing Your Math Skills

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Instructions</td>
<td>27</td>
</tr>
<tr>
<td>Problem Set: Industrial Mechanic (Millwright)</td>
<td>28</td>
</tr>
<tr>
<td>Conversions and Formulas</td>
<td>36</td>
</tr>
<tr>
<td>Answer Key</td>
<td>38</td>
</tr>
<tr>
<td>Solutions</td>
<td>40</td>
</tr>
</tbody>
</table>

## Test-taking Strategies

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Test-taking Tips</td>
<td>50</td>
</tr>
<tr>
<td>Writing a Multiple Choice Test</td>
<td>51</td>
</tr>
<tr>
<td>Test Anxiety</td>
<td>52</td>
</tr>
</tbody>
</table>

## Exam Readiness Checklist and Additional Resources

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Exam Readiness Checklist</td>
<td>58</td>
</tr>
<tr>
<td>The Day of the Exam</td>
<td>60</td>
</tr>
<tr>
<td>Additional Resources</td>
<td>61</td>
</tr>
</tbody>
</table>
Section 1

Studying and Organizing Your Study Materials
Section 1: Studying and Organizing Your Study Materials

Getting Started

If you talk to your boss, your co-workers, other apprentices or journeypersons, you have probably heard how hard it can be to pass the Certificate of Qualification (C of Q) exam. You might know friends or coworkers who have tried and failed the C of Q more than once. You might wonder how to go about prepping to write and pass the exam. That is probably why you are reading this booklet!

This section is a combination of resources, tips, suggestions, and practice problems in math. One excellent resource that you'll want to check out is the “Trade Examinations in Ontario Exam Preparation Guide” available on the Ontario College of Trades (OCoT) website: http://www.collegeoftrades.ca/wp-content/uploads/ExamPreparationGuide-March2014_EN.pdf. The Guide goes into detail about all the information you'll need to schedule and write your exam (where, when, how, etc.). On the other hand, this booklet focuses more on how to study for the exam. Reading both these resources will answer a lot of the questions you might have. See: http://www.collegeoftrades.ca.

There are no short cuts to knowing your trade and being thoroughly prepared for the exam. One of the best ways to prepare is to take a C of Q prep course in your trade. To find out more about prep courses that are available in your area, contact your local community college or apprenticeship office. Remember, this booklet can give you information about how to study and how to tackle the actual exam, but you still need to study all of the material you learned in all of your in-school training, and that’s where the C of Q prep course comes in. If there isn’t a prep course in your area, there are also some websites where you can access C of Q practice questions. (See the “Additional Resources” list at the end of this booklet.)

Think about your favourite athletes. How do you think they prepare for a big game? They train, eat properly, rest, and generally prepare physically, mentally and emotionally in the months, weeks, and days leading up to the event. Your C of Q is like their big game. **Preparing for the exam is not going to happen with a few hours of reading the night before you write.**

- You need to plan in advance and follow through on the best ways available to help you to prepare.
- Take a C of Q prep course if you can.
- Use websites designed to help you study. (See Section 4 for resources.)
- Get advice from your co-workers and instructors.
- Take care of yourself.
- Keep a positive attitude.
- Visualize success.

Are you up for the challenge? Read on to find out more about getting ready for the C of Q exam.
Scheduling Your Exam

As you know, many of the skilled trades in Ontario have a final examination that you must pass in order to become certified in your trade. The Ontario College of Trades (OCoT) is responsible for the content of the exams. The Ministry of Training, Colleges and Universities (MTCU) is responsible for the scheduling of exams at test centres across the province. Passing the exam lets you receive a C of Q in your trade and join the Journeyperson’s class of members with OCoT. If your trade is designated as Red Seal, you will be writing the Red Seal examination, which will lead to a C of Q with an Interprovincial Red Seal endorsement.

You are eligible to write the C of Q exam for your trade if:

- You have a Certificate of Apprenticeship for your trade; or
- You have applied for the Journeypersons’ Class and your Trade Equivalency Assessment application has been approved.

Once you have determined your eligibility to write the exam, contact the Ontario College of Trades’ Client Services at 1-855-299-0028 (toll-free) to pay your exam fee ($150 + HST at the time of this publication). Payment can be made by: credit card, cheque or debit. Note that fees are subject to change.

Make sure to put your receipt in a safe place as you will need to present it along with valid identification in order to write the exam.

- After you have completed studying for the exam and feel you are prepared to successfully write, contact the nearest Ministry of Training, Colleges and Universities’ office to schedule your exam. See http://services.findhelp.ca/eo/tcu/appoff for a list of locations in Ontario.

Pro Tip #1:

Did you know that with prior approval you have access to the following supports when writing your exam? If any of them apply to you, be sure to let MTCU know when you are scheduling your exam.

- If English is a second language you can use a translator.
- If you have difficulty reading, you can have a friend or family member read the test to you.
- You can write the exam in a separate room to reduce distractions.
- You can have extra time (if there is a documented reason, like a learning disability).
Preparing

What can I expect to see on the exam?

The majority of the C of Q exam will test you on the practical skills you’ve learned on-the-job. The exam questions are in multiple choice format with four options from which to choose. Questions test the skills and knowledge identified in the Apprenticeship Training Standard (ATS) and National Occupational Analysis (NOA) for your trade. Red Seal exams are based more on the NOA, so that is where you may want to focus your studies. See page 14 in this booklet for additional information and web links for the NOA.

What kind of questions will be asked?

1. Questions testing trade terminology and concepts.

2. Questions asking when a specific task should be done. Multiple choice answers could be timeframes such as “every three months” or “after this other task” or “before that task”.

3. Questions asking why a task is done. Multiple choice answers could be “because this condition exists” or “to get this sort of result”.

4. Questions asking how tasks are done; multiple choice answers could be skills and techniques or a certain job sequence.

5. Questions asking what permission is needed or what standard must be followed in doing a job, e.g., which code or blueprint information is used?

6. Questions asking consequences, such as “when a certain event happens or a certain task is done, what effect will it have?”
Collecting Materials for Studying

There are several ways to check your readiness to successfully write the C of Q, and there are many resources available in Ontario to help you prepare. These resources include preparation courses, study guides like this one, sample exam questions, code books, materials and texts. You can also use your own network of support by speaking to your boss, your previous instructors and your co-workers, especially those who have written the C of Q.

Textbooks

Using the texts and Code books that you’ve accumulated is an important part of preparing for the C of Q. Make sure you have them readily available.

National Occupational Analysis

Another way to figure out if you’re ready to write your Red Seal exam is to look closely at the National Occupational Analysis for your trade. The Red Seal National Occupational Analysis (NOA) is a document that lists all the tasks performed in the occupation and describes the knowledge, skills and abilities required to demonstrate competence in the trade.

NOAs for Red Seal trades provide the content on which Red Seal exam questions are based. Exam questions are written to test your knowledge and competency related to the sub-tasks in the NOA. The NOA for your trade is the most important resource and a great tool to help you plan what and how to study for the Red Seal exam.
Important:

Although the most recent versions of all NOAs are available online at: www.red-seal.ca/, your exam might be based on a previous version of the NOA. Be sure to use the correct NOA for your exam.

Go to http://www.red-seal.ca/images/ATC-index-eng.html for a thorough guide on how to use the NOA for your trade to prepare for your exam.

How do I make a plan for studying?

The first thing you need to get started is an action or study plan. A study plan is an organized schedule that outlines study times and learning goals. Creating a study plan can help you concentrate, retain material and effectively manage your time. Schedules will vary for each individual.

You are probably asking yourself, “How much should I study?” There is one way to answer that question. First, gather together all of the resources you have on hand, such as textbooks, in class notes and handouts, Code books and the National Occupational Analysis for your trade. This will give you an idea of how much material you’ll have to review to pass your exam.

Remember, you don’t just need to read these materials, you need to understand them – you need to be familiar with the material and be able to recall at least 70% of the information during the exam. You will probably have to review your study materials more than once. Now, considering how much material you have to study, fill in the following check list to help you plan your study activities.

(a) Estimate how many hours you think it will take you to become familiar with all of the information you want to learn. ______________________________

(b) How many days per week can you study? _______________________

(c) How many hours at a time can you study? _______________________

(d) Considering both (b) and (c), how many weeks do you think it will take you to complete your studying activities? __________________
Sample Calculation:

a) I estimate 50 hours of studying (50 hrs x 60 min/hr = 3,000 min)
b) I can study 5 days per week.
c) I can study for 120 minutes per day.
d) I need 3,000 min / 120 min per day / 5 days per week = 5 weeks

Your answer to (d) will give you an idea of how long it is going to take you to complete your studies. It will also help you to decide how much time each week you must set aside for studying. Keep in mind, your answer to (a) is an estimate, but you need to stick to a study schedule that allows you to be prepared for the test date if you've scheduled it ahead of time.

Tips for Creating Your Study Schedule

- Assess your current schedule – try to create a healthy balance between your work life, study life, social life and sleep time.
- Establish a regular studying routine.
- Look at your calendar/planner and flag study and non-study days.
- Schedule study sessions in blocks – short blocks can be easier to schedule and more effective. There is a sample planner on the next page.
- List all the subjects you need to study and rank them by deciding which are most important and which you think need the most reviewing.
- Do your most difficult studying when you feel best. Are you a morning person or a night owl?
- Make up a specific schedule and reward yourself when you stick to it, e.g. three nights a week, I will study for one hour after the kids are in bed, and then I can watch my favourite show.

Pro Tip #3

Effective study begins well before the exam and depends on spreading out your study times. Your ability to remember the material will be greatly improved if you look at your study materials often and re-read them frequently.
## Sample Study Schedule

Use this planner (or one like it) to map out a study schedule that is realistic for your work and family commitments.

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**Notes**
Study Strategies

Tips to Remember

Approach your exam preparation as you would any complex, on-the-job task:

- Get a good idea of the scope of the job. (How much material do I need to review? How many hours will this take?)
- Develop a plan of attack.
- Use the NOA to help you break the material you need to study into manageable pieces in a logical order.
- Talk to others who have experience. Your supervisor or foreman may be able to provide you study materials and/or give you on-the-job assignments that will refresh your skills and knowledge.
- Regularly review your progress.
- Take breaks as you complete each section (Reward yourself).
- If you become frustrated, take a break, step back and reconsider your strategy.
- Make sure you understand the specific task or concept. Often, explaining it to others helps you to file it in your memory.
- Draw pictures, talk out loud to yourself or others to reinforce your understanding.
- Show up for studying rested, focused and ready to work.
- Don’t be too hard on yourself! Like any complex job it takes time and there may be wrong turns and dead ends along the way. But the job gets done!

How do I learn best?

Do you know your learning style? A learning style is the way in which you best learn new things. You may learn best by seeing, listening, or doing. If you know your learning style, this may help you with your studying as you can use strategies that best suit your particular style. For example, if you learn best by seeing, you may wish to have flash cards with questions and answers about key information that you want to learn.
Here is a short explanation of these three learning styles:

a) **Visual learners** learn best by seeing pictures, graphs, charts, diagrams, etc. that represent ideas

b) **Auditory learners** learn best by listening to discussions, lectures, tapes, etc.

c) **Tactile learners** (sometimes called “hands-on” learners) learn best by doing things like handling equipment, watching other people do things, etc.

Many skilled trades workers are hands-on (tactile) learners, which is why they are so good at their trade!

Check out this website to find out what your learning style is. You will also find some tips on how to best learn new material, according to your particular learning style.

http://www.educationplanner.org/students/self-assessments/learning-styles-quiz.shtml

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**Pro Tip #4:**

Keep in mind that a lot of people learn in more than one of those three ways: visual, auditory, and tactile.

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**How will I remember everything?**

Work at **understanding** the material, not just memorizing it. Remember, you have to do two things: you need to **learn** the material, and you also need to **retain** the material. For example, if a math teacher explains to you how to do a certain question, you are probably able to figure it out in that moment and do a question or two on your own.

However, if you were to sit down three days later by yourself, would you be able to complete the same type of questions on your own? That would depend on whether or not you’ve **retained** the information.

You have to really **understand** your trade in order to successfully pass the C of Q, not just rely on memorization. However, there are a few suggestions you may want to use to help you file critical information in your long-term memory.

- **Don’t try to learn too much at once.** Break down topics for study into six or seven items; review and memorize these items. Take a short break to give your memory time to store the new information.
• **Use short study periods with regular breaks.** You will learn faster and remember longer if you study in several short sessions rather than in one long session. Do not attempt to study for an entire weekend. It is wiser to spend some time each day rather than to try to cram your work into a few days.

• **Write down what you are learning.** Get into the habit of writing down key ideas as you read. This will help you to visualize the answers when you are writing the exam. The more senses you use while you study, the more effective the learning will be. For example, you can write down key points and repeat these points out loud to yourself.

• **Don’t try to study in a room with music, television or other distractions.** This will make it more difficult for you to commit your materials to memory.

• **Work with a partner or in a small group.** Ask each other questions. If you don’t have another apprentice to work with, you can ask a friend or family member to quiz you (verbally) on items like lists, sets of steps, etc.

• **Ask yourself questions.** If you’re working alone, ask yourself questions and/or want to repeat information verbally as you read it.

• **Use a stress ball while you study if that’s helpful.** You may also find it helpful to chew gum, have a bottle of water with you, or other things to make you comfortable and better able to concentrate.

**How can I make the best use of my texts and reference books?**

From the OCoT website, here are some suggestions:

- Find a good glossary of terms (often found in text books).
- Identify important or typical problems in the trade performances.
- Identify exceptions to theories and the conditions where they occur.
- For each concept, find and learn the related definitions or formulas.
- Relate each concept or formula to your work experience.
- Relate the concepts to one another to create a general overview.
- Sequence or organize information according to on-the-job activities so that it makes sense.
- Rehearse sequences and relationships by repeating them out loud.
- Draw diagrams to show structures and relationships.
Using Memory Aids

You’re probably already familiar with some memory aids. On the next few pages are some examples of memory aids that may be helpful.

a) Acronyms

One way of memorizing material is to create an acronym. An acronym uses the first letters of a series of words to make another word. An acronym that you may be familiar with is WHMIS:

- Workplace
- Hazardous
- Materials
- Information
- System

You can use the first letters of a cluster of words to make an acronym which will help you remember processes or procedures.

b) Flow Charts

When you have a process or set of steps to memorize, a flow chart can be useful. Check out the simplified example below for the first few steps of changing a flat tire.

Changing a Flat Tire

1. Find a flat, stable place to park
2. Put the vehicle in ‘Park’ and use the parking brake
3. Put a heavy object in front of all 4 tires
4. Take out spare tire and jack
5. Raise jack so that it supports (not lifts) the car
6. Remove the wheel cover and loosen nuts…etc.
c) Point-form Notes

Another way to help memorize longer materials from textbooks or manuals is to make short form or point-form notes. Point-form notes list brief but important details needed for understanding the topic. Use headings to separate topics. Use bullet points with simple words or phrases to note the details.

Look at the passage below from the Government of Canada Red Seal web site.

The Interprovincial Standards Red Seal Program was established to provide greater mobility for skilled workers across Canada. The Red Seal program allows qualified tradespeople to practice their trade anywhere in Canada where the trade is designated without having to write further examinations. To date, over 50 trades are included in the Red Seal program, accounting for almost 90% of all apprentices and more than 80% of the total trades workforce in Canada. More information about the Red Seal program, including a list of the designated Red Seal trades in Canada, is available at www.red-seal.ca.

Now, look at how this paragraph could be written using point-form notes:

- Red Seal lets you work anywhere in Canada if qualified
- No extra exams needed
- 50 Red Seal trades
- 90% of all apprentices
- 80% of trades workers in Canada
- More info at web site

As well as making point-form notes, here are a few related suggestions:

- Create your own short forms to save time, e.g. “because” might become “b/c”; and “between” might become “btwn”.
- Highlight important sections or points in your materials.
- Make notes in the margins of your books as well to draw your attention to important or difficult concepts.
- Write out your own summary notes to combine all the sources you have reviewed: books, notes, conversations with teachers and coworkers, etc.
- Use colour, diagrams, numbers, and symbols to help you organize the material and make it easier to remember.
d) Mind Maps

Another thing you may want to do to assist your memory is to create a mind-map. Mind maps can help with memorizing, learning, and problem solving. Use a blank piece of paper to draw the mind map. Put one word or term in the middle, and draw lines to other words or short facts that are related to that central term. Below is a simplified example related to a hammer drill.

When you're trying to memorize material, use colours, shapes, highlights—whatever will help you remember/visualize the information that you need to remember.

Finally, repetition is important! You will remember more information if you repeat it out loud, in your head, or write it down on paper.
Section 1: Studying and Organizing Your Study Materials

Additional Study Tips: True or False?

Decide whether the following statements are true or false. Answers are below.

1. T/F ___ Always study in a very warm room.

2. T/F ___ Never eat or drink before you begin studying.

3. T/F ___ Try to predict test questions. For example, review the NOA for your trade and try to anticipate what questions might be asked. Put yourself in the shoes of the exam writer and say, “If I wanted to test someone on this topic, what would I ask?”

4. T/F ___ Assign yourself study time for a topic based on its importance, i.e. don’t spend a large percentage of your study time on things that likely won’t be on the exam).

5. T/F ___ If you have written the exam before, look at your exam letter and identify which areas you were weaker in and focus on those areas.

6. T/F ___ Do not set an alarm on your phone to remind you when to begin studying, and when to stop!

|----------|------|------|------|------|------|------|

Getting the Job Done: Preparing to Write the C of Q in Ontario: Tools and Tips for Industrial Mechanics (Millwrights)
Section 2

Refreshing Your Math Skills
Instructions

This section includes 25 math-related problems that review material in all levels of your in-school training. **This is not the only review you'll need to do,** but it does give you a sample of multiple choice questions that might be similar to what you would see on the C of Q exam.

You will have learned the theory and concepts during your in-school training. This brief review will not teach you the concepts. It will help you apply the theory you have already learned.

**Instructions:**

1. Complete the problems, either right on these pages or on separate paper.

2. **Conversions and formulas** are on pages 36 and 37.

3. Check your answers with the **Answer Key** on page 38.

4. Review the **Solutions** (pages 40 to 46), and highlight areas where your solutions differ so that you can go back and re-work the problem.

5. You need to get 18 out of 25 correct to achieve 72%; remember the pass mark on the C of Q exam is 70%.
Problem Set: Industrial Mechanic (Millwright)

Note: Conversion tables and formulas are on pages 35 and 36. Answer Key is on page 37; full solutions are on pages 39 to 45.

1) If a ladder hits a wall at a height of 24 feet, and the base of the ladder is 6 feet from the wall, calculate the slope of the ladder.
   a. 4
   b. 18
   c. 8
   d. 12

2) Ladder safety is very important to an industrial mechanic. The base of the ladder should be at least one quarter of the height the ladder reaches on a wall from the base of the wall. If a ladder reaches 5.63 metres on a wall, what is the minimum length the base of ladder needs to be from the wall?
   a. 22.52 metres
   b. 5.63 metres
   c. 1.41 metres
   d. 0.88 metres

3) If the scaffolding is 8’4” long and 6’ wide, and has a load capacity of 25 pounds per square foot, calculate the maximum weight that the scaffolding can hold.
   a. 126 pounds
   b. 1260 pounds
   c. 1249.5 pounds
   d. 1200.6 pounds

4) The maximum weight scaffolding can hold is 950 pounds. The work to be performed requires two people, at an average weight of 250 pounds per person, 175.8 pounds of tools, and 210.62 pounds of materials. Determine the weight on the scaffolding.
   a. 450 lbs
   b. 886.42 lbs
   c. 636.42 lbs
   d. 324.38 lbs
5) The thread size required for a job is M22 × 2.5. Determine the tap drill size with this major diameter and pitch.

Given: \( \text{Tap drill} = \text{tap basic major diameter} - \text{pitch} \)

a. 19.5 mm  
b. 24.5 mm  
c. 17.0 mm  
d. 18.5 mm

6) The thread size used on a job is \( \frac{3}{4} \).10 UNC. Determine the tap drill size with this major diameter and pitch in millimetres.

a. 0.85"  
b. 0.75"  
c. 0.10"  
d. 0.65"

7) Determine the tensile strength of an iron pipe that has a thickness of 4" and a diameter of 10". Note that the pipe can withstand a pressure of 350 psi.

Given: \( \text{Thickness} = \frac{\text{pressure} \times \text{diameter}}{2 \times \text{tensile strength}} \)

a. 2333 psi  
b. 1533 psi  
c. 7467 psi  
d. 8400 psi

8) The weight of four steel plates needs to be determined as it is going to be hoisted. Knowing that the standard weight for steel is 40 pounds per square foot if 1" thick, calculate the load weight for these sheets if they are 2" thick and have a length of 4’6” and width 3’.

a. 4320 lbs  
b. 1080 lbs  
c. 4416 lbs  
d. 3200 lbs
9) What is the compression ratio for an air compressor that has an intake volume of 325 $m^3$ and a discharge volume of 25 $m^3$?
   a. 32 : 2
   b. 13 : 1
   c. 65 : 5
   d. 3 : 1

10) A cylindrical tank has a diameter of 0.95 metres and a height of 1.46 metres. What is the capacity of the tank in litres?
   Given: $\text{Volume} = \pi r^2 h$
   a. 1030 litres
   b. 4355.2 litres
   c. 4137.4 litres
   d. 1387 litres

11) What is the working load limit of a wire rope that has a ¾ “ diameter?
   Given: $\text{Working load limit} = 8d^2$
   a. 1.2 tonnes
   b. 6 tonnes
   c. 4.5 tonnes
   d. 3.4 tonnes

12) Calculate the breaking strength of a polypropylene rope with a 16 mm diameter.
   Given: $\text{Breaking Strength} = d^2 / 77$
   a. 3.32 tonnes
   b. 0.21 tonnes
   c. 0.83 tonnes
   d. 12.32 tonnes
13) If a motor has a power supply providing it with 120 volts and the resistance of the windings is 15 ohms, calculate the current that the motor is using.

<table>
<thead>
<tr>
<th>Given: Ohm’s Law</th>
<th>$I = \frac{V}{R}$</th>
</tr>
</thead>
<tbody>
<tr>
<td>a. 105 amperes</td>
<td></td>
</tr>
<tr>
<td>b. 960 amperes</td>
<td></td>
</tr>
<tr>
<td>c. 8 amperes</td>
<td></td>
</tr>
<tr>
<td>d. 135 amperes</td>
<td></td>
</tr>
</tbody>
</table>

14) Calculate the V-belt length provided that the diameter of the large pulley is 15.5 cm, the diameter of the small pulley is 8.9 cm, and the pulley centre distance is 32.7 cm.

Source: http://www.hiwtc.com/photo/products/17/00/83/8340.jpg

| Given: Length = $[\left(\frac{D + d}{2}\right) \pi/2] + 2C + \frac{(D-d)}{4C}$ |
|-----------------------------|---------------------|
| a. 89.85 cm                |                     |
| b. 93.67 cm                |                     |
| c. 103.71 cm               |                     |
| d. 103.76 cm               |                     |

15) Calculate the pressure that is needed when using a cylindrical bore with a diameter of 2.5 cm to move a 4500 lb load.

| Given: Pressure = $\frac{\text{Force}}{\text{Area}}$ |
|-----------------------------------------------|-------------|
| a. 6000 psi                                  |             |
| b. 3375 psi                                  |             |
| c. 918 psi                                   |             |
| d. 3000 psi                                  |             |
16) If the driven gear has 12 teeth and is moving at 420 RPM, calculate the speed of the driving gear which has 24 teeth.

Given: \( \text{Gear ratio} = \frac{\text{Number of teeth driving gear}}{\text{Number of teeth driven gear}} = \frac{\text{Driven gear speed}}{\text{Driving gear speed}} \)

- a. 50 RPM
- b. 840 RPM
- c. 210 RPM
- d. 420 RPM

17) Determine the diameter of a cylindrical bore with a pressure of 1260 psi that is moving a load of 2.4 tonnes.

Given: \( \text{Pressure} = \frac{\text{Force}}{\text{Area}} \)

- a. 2.2"
- b. 3.81"
- c. 1.21"
- d. 1.1"

18) A piston with a 6.0" cylindrical bore extends an oil flow that has a rate of 25 gallons per minute (GPM). What is the cylinder speed given that 1 GPM is equivalent to 231 in³/min.

Given: \( \text{Cylinder speed} = \frac{\text{Flow rate}}{\text{Area}} \)

- a. 435.55 in/min
- b. 8.17 in/min
- c. 603.06 in/min
- d. 204.35 in/min
19) A hydraulic system has an input cylinder with a gas that occupies 4 m$^3$ at a pressure of 80 kPa. If there has been no change in temperature, what is the pressure in the output cylinder if the gas has been reduced to 2.5 m$^3$?

Given: \( P_1 V_1 = P_2 V_2 \)

a. 128 kPa  
b. 50 kPa  
c. 120 kPa  
d. 64 kPa

20) A hydraulic cylinder is 40 inches long and has a piston diameter of 6 inches. The hydraulic pump is producing a flow of 10 GPM. Calculate the speed of the cylinder in inches per minute.

Given: Cylinder speed = Flow rate/ Area

a. 163.48 in/min  
b. 8.17 in/min  
c. 81.74 in/min  
d. 245.22 in/min

21) A 5” sine bar needs to be set at an angle of 32°24’; a ceramic gage bar is used to achieve this. Determine the height of the gauge bar required.

Given:

a. 9.3333”  
b. 2.6791”  
c. 6.4897”  
d. 4.8524”
22) In a hydraulic press, the large piston has a cross sectional area of 200 in\(^2\) and the small piston has a cross sectional area of 5.0 in\(^2\). If a force of 25 lbs is applied to the small piston, determine the force on the large piston.

\[
\frac{F_1}{A_1} = \frac{F_2}{A_2}
\]

a. 1000 lb  
b. 995 lb  
c. 40 lb  
d. 2500 lb

23) What is the slope of a conveyor belt that is 32 feet in length, and a 14.5 foot vertical distance from the top of the belt to the ground?

a. 3.85\(^\circ\)  
b. 26.94\(^\circ\)  
c. 45.30\(^\circ\)  
d. 32.45\(^\circ\)

24) A dial indicator is used to determine vertical angular misalignment between two machines. The total indicator reading is +10, when set at 6" diameter. The moveable machine has 18" between its feet. How many shims are needed under the front feet to realign the machines?

Source: [http://pages.ca.inter.net/~gildsmn/archives/archive5.html](http://pages.ca.inter.net/~gildsmn/archives/archive5.html)

\[
\text{Given: } \frac{\text{Shims}}{\text{Wipe diameter}} = \frac{\text{Indicator reading} \times \text{bolt centre}}{6\text{"}}
\]

a. 20  
b. 30  
c. 2  
d. 33
25) A sling is rigged to carry a load that is 1576 lbs. The sling has two legs, and each sling is at a $45^\circ$ angle. Calculate the load on each leg of the sling.

<table>
<thead>
<tr>
<th>Sling Angle</th>
<th>Load Angle Factor</th>
</tr>
</thead>
<tbody>
<tr>
<td>90°</td>
<td>1.000</td>
</tr>
<tr>
<td>85°</td>
<td>1.004</td>
</tr>
<tr>
<td>80°</td>
<td>1.015</td>
</tr>
<tr>
<td>75°</td>
<td>1.035</td>
</tr>
<tr>
<td>70°</td>
<td>1.064</td>
</tr>
<tr>
<td>65°</td>
<td>1.104</td>
</tr>
<tr>
<td>60°</td>
<td>1.155</td>
</tr>
<tr>
<td>55°</td>
<td>1.221</td>
</tr>
<tr>
<td>50°</td>
<td>1.315</td>
</tr>
<tr>
<td>45°</td>
<td>1.414</td>
</tr>
<tr>
<td>40°</td>
<td>1.555</td>
</tr>
<tr>
<td>35°</td>
<td>1.742</td>
</tr>
<tr>
<td>30°</td>
<td>2.000</td>
</tr>
</tbody>
</table>

Source: [http://www.fdlake.com/rig-slng2.html](http://www.fdlake.com/rig-slng2.html)

Given: $\text{Load on each leg} = \frac{\text{Load} \times \text{Load angle factor}}{\text{Number of legs}}$

- a. 788 lbs
- b. 1114.23 lbs
- c. 1023.43 lbs
- d. 1115.57 lbs
## Conversions and Formulas

<table>
<thead>
<tr>
<th>Liters</th>
<th>Equivalents</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 centiliter</td>
<td>10 milliliters</td>
</tr>
<tr>
<td>1 deciliter</td>
<td>10 centiliters</td>
</tr>
<tr>
<td>1 liter</td>
<td>1000 milliliters</td>
</tr>
<tr>
<td>1 liter</td>
<td>100 centiliters</td>
</tr>
<tr>
<td>1 liter</td>
<td>10 deciliters</td>
</tr>
<tr>
<td>1 centiliter</td>
<td>10 milliliters</td>
</tr>
<tr>
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<td>10 centiliters</td>
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<tr>
<td>1 liter</td>
<td>1000 liters</td>
</tr>
<tr>
<td>1 liter</td>
<td>10 deciliters</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Volume and Capacity</th>
<th>Conversions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 cubic foot</td>
<td>7.48 US gallons</td>
</tr>
<tr>
<td>1 ounce</td>
<td>28 grams</td>
</tr>
<tr>
<td>1 Imperial gallon</td>
<td>4 quarts = 160 ounces</td>
</tr>
<tr>
<td>1 US gallon</td>
<td>120 ounces</td>
</tr>
<tr>
<td>1 gallon</td>
<td>8 pints</td>
</tr>
<tr>
<td>1 gallon</td>
<td>231 cubic inches US</td>
</tr>
<tr>
<td></td>
<td>277 cubic inches Imperial</td>
</tr>
<tr>
<td>1 gallon</td>
<td>3.79 liters US</td>
</tr>
<tr>
<td></td>
<td>4.6 liters Imperial</td>
</tr>
<tr>
<td>1 cubic inch</td>
<td>16.4 cubic centimeters</td>
</tr>
<tr>
<td>1 cubic meter</td>
<td>220.7 Imperial gallons</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Weight</th>
<th>Conversions</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 hundred weight</td>
<td>1 Ton (British or Long)</td>
</tr>
<tr>
<td>2240 pounds</td>
<td>1 Ton (British or Long)</td>
</tr>
<tr>
<td>2000 pounds</td>
<td>1 Ton (US or Short)</td>
</tr>
<tr>
<td>2200 pounds</td>
<td>1 Ton (Metric)</td>
</tr>
<tr>
<td>1 pound</td>
<td>0.454 kilograms</td>
</tr>
<tr>
<td>2.2 pounds</td>
<td>1 kilogram</td>
</tr>
<tr>
<td>1 gallon of water</td>
<td>10 pounds Imperial</td>
</tr>
<tr>
<td></td>
<td>8.34 pounds US</td>
</tr>
<tr>
<td>1 cubic foot of water</td>
<td>62.4 pounds Imperial</td>
</tr>
<tr>
<td>Density of water at 4°C</td>
<td>10 pounds per gallon</td>
</tr>
<tr>
<td>Density of water at 4°C</td>
<td>62.4 pounds per cubic foot</td>
</tr>
<tr>
<td>Specific gravity of water at 4°C</td>
<td>1.0</td>
</tr>
<tr>
<td>1 cubic meter of water</td>
<td>220.7 Imperial gallons</td>
</tr>
<tr>
<td></td>
<td>2207 pounds</td>
</tr>
</tbody>
</table>
Conversion and Formulas (continued)

<table>
<thead>
<tr>
<th>Lengths</th>
<th>Equivalents</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4 inch</td>
<td>.6 centimeters</td>
</tr>
<tr>
<td>1 inch</td>
<td>0.0254 meters</td>
</tr>
<tr>
<td>1 inch</td>
<td>25.4 millimeters</td>
</tr>
<tr>
<td>1 inch</td>
<td>2.54 centimeters</td>
</tr>
<tr>
<td>1 foot</td>
<td>12 inches</td>
</tr>
<tr>
<td>1 foot</td>
<td>0.306 meters</td>
</tr>
<tr>
<td>1 yard</td>
<td>3 feet</td>
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<td>1 mile</td>
<td>5280 feet</td>
</tr>
<tr>
<td>1 mile</td>
<td>1760 yards</td>
</tr>
<tr>
<td>1 mile</td>
<td>5280 feet</td>
</tr>
<tr>
<td>1 mile</td>
<td>1.61 kilometers</td>
</tr>
<tr>
<td>1 meter</td>
<td>3.28 feet or 39 3/8 inches</td>
</tr>
<tr>
<td>1 yard</td>
<td>0.918 metres</td>
</tr>
<tr>
<td>1 meter</td>
<td>1000 millimeters</td>
</tr>
<tr>
<td>1 meter</td>
<td>100 centimeters</td>
</tr>
<tr>
<td>1 meter</td>
<td>10 decimeters</td>
</tr>
<tr>
<td>1 meter</td>
<td>1 meter = 39 3/8 inches</td>
</tr>
<tr>
<td>1 decimeter</td>
<td>10 meters</td>
</tr>
<tr>
<td>1 hectometer</td>
<td>100 meters</td>
</tr>
<tr>
<td>1 hectometer</td>
<td>10 decimeters</td>
</tr>
<tr>
<td>1 kilometer</td>
<td>1000 meters = .6214 miles</td>
</tr>
<tr>
<td>1 kilometer</td>
<td>10 hectometers</td>
</tr>
<tr>
<td>1 centimeter</td>
<td>10 millimeters</td>
</tr>
<tr>
<td>1 decimeter</td>
<td>10 centimeters</td>
</tr>
</tbody>
</table>

SOH CAH TOA

\[
\sin = \frac{\text{opp}}{\text{hyp}}, \quad \cos = \frac{\text{adj}}{\text{hyp}}, \quad \tan = \frac{\text{opp}}{\text{adj}}
\]

Formulas for Perimeter, Area and Volume

<table>
<thead>
<tr>
<th>Perimeter</th>
<th>Area</th>
<th>Volume</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - Dimensional</td>
<td>2 - Dimensional</td>
<td>3 - Dimensional</td>
</tr>
<tr>
<td>( P = 2(L + W) )</td>
<td>( A = LW )</td>
<td>( V = LWH )</td>
</tr>
<tr>
<td>( C = \pi d ) or ( C = 2\pi ) radius = \frac{\text{diameter}}{2} ) ( \text{diameter} = 2 \times \text{radius} )</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( A = \pi r^2 )</td>
<td>( \text{L.A.} = \pi \text{rh} ) or ( \text{L.A.} = 2\pi \text{rh} ) ( \text{S.A.} = \text{L.A.} + \text{area of both bases} )</td>
<td></td>
</tr>
<tr>
<td>( V = \frac{\pi}{3} \text{r}^3 )</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Pythagorean Theorem (3-4-5 Method)

\[
a^2 + b^2 = c^2
\]

If your calculator doesn't have a \( \pi \) key, use 3.1416.

Answer Key

(For full solutions, see the following pages.)

1. a
2. c
3. c
4. b
5. a
6. d
7. a
8. a
9. b
10. a
11. c
12. a
13. c
14. d
15. a
16. c
17. a
18. d
19. a
20. c
21. b
22. a
23. b
24. b
25. b
Solutions

Keep in mind that sometimes there is more than one way to find the correct answer. These solutions show one possible method.

1) **Answer (a)**

   \[
   \text{Slope} = \frac{\text{rise}}{\text{run}} = \frac{24}{6} = 4
   \]

2) **Answer (c)**

   \[
   \frac{\text{rise}}{\text{run}} = \frac{4}{1}
   \]

   \[
   \frac{5.63\text{m}}{x \text{m}} = \frac{4}{1}
   \]

   \[
   4x = 5.63
   \]

   \[
   x = \frac{5.63}{4}
   \]

   \[
   x = 1.41 \text{ metres}
   \]

3) **Answer (c)**

   \[
   8'4\" = 8.33' \]

   \[
   \text{Area} = \text{length} \times \text{width} = (8.33') (6') = 49.98 \text{ ft}^2
   \]

   \[
   49.98 \text{ ft}^2 \times 25 \text{ pounds/ ft}^2 = 1249.5 \text{ pounds}
   \]

4) **Answer (b)**

   \[
   2 \times 250 \text{ lbs} = 500 \text{ lbs}
   \]

   \[
   500.00 \text{ lbs} + 175.80 \text{ lbs} + 210.62 \text{ lbs} = 886.42 \text{ lbs}
   \]
5) **Answer (a)**

Tap drill = tap basic major diameter – pitch  
Tap drill = 22 mm – 2.5 mm  
Tap drill = 19.5 mm

6) **Answer (d)**

Tap drill = tap basic major diameter – pitch  
Tap drill = 0.75” – 0.10”  
Tap drill = 0.65”

7) **Answer (a)**

\[
\text{Tensile strength} = \frac{\text{pressure} \times \text{diameter}}{2 \times \text{thickness}}
\]

Rearrange the equation to solve for tensile strength

\[
\text{Tensile strength} = \frac{(350 \text{ psi}) (10'')}{2 (0.75'')}
\]

Tensile strength = 2333 psi

8) **Answer (a)**

\[
4 \times 2'' \times (4.5' \times 3') \times 40 \text{ lbs/ft}^2 = 4320 \text{ lbs}
\]

Remember that there are 12” in a foot; therefore, 4’6” – 4.5’

9) **Answer (b)**

\[
325 : 25 \quad 13 : 1
\]

Rations must always be in lowest terms

10) **Answer (a)**

Volume = \( \pi r^2 h \)
Volume = (3.14) (0.475m)² (1.46m)  
Volume = 1.03 m³

\[
\frac{1 \text{ m}^3}{1000 \text{ L}} = \frac{1.03 \text{ m}^3}{x \text{ L}}
\]

Convert cubic metres to litres

\[
x = 1030 \text{ litres}
\]
11) **Answer (c)**

\[
\frac{3}{4} " = 0.75"
\]

Working load limit = 8d^2
Working load limit = 8 (0.75")^2
Working load limit = 4.5 tonnes

12) **Answer (a)**

Breaking Strength = \( \frac{d^2}{77} \)
Breaking Strength = \( \frac{(16 \text{ mm})^2}{77} \)
Breaking Strength = 3.32 tonnes

13) **Answer (c)**

\[
I = \frac{V}{R}
\]

I = 120 volts
15 ohms

I = 8 amperes

14) **Answer (d)**

Length = \( \left[ (D + d) \times \frac{\pi}{2} \right] + 2C + \frac{(D-d)}{4C} \)
Length = \( \left[ (15.5\text{ cm} + 8.9\text{ cm}) \times \frac{\pi}{2} \right] + 2(32.7\text{ cm}) + \left( 15.5\text{ cm} - 8.9\text{ cm} \right) / 4(32.7\text{ cm}) \)
Length = 38.308\text{ cm} + 65.4\text{ cm} + 0.050\text{ cm}
Length = 103.76\text{ cm}

15) **Answer (a)**

\[
\frac{2.54 \text{ cm}}{1 \text{ inch}} = \frac{1.25 \text{ cm}}{x \text{ inches}}
\]

2.54x = 1.25

\[
x = \frac{1.25}{2.54}
\]

x = 0.49"  
(continued on the next page)
Area = \( \pi r^2 \)
Area = \((3.14)(0.49\text{"})^2\)
Area = 0.75 in\(^2\)

Pressure = Force/Area
Pressure = 4500 lb/ 0.75 in\(^2\)
Pressure = 6000 psi

16) **Answer (c)**

Number of teeth driving gear = Driven gear speed
Number of teeth driven gear = Driving gear speed
24 teeth = 420 RPM
12 teeth = \(x\) RPM

\[24x = 5040\]
\[x = \frac{5040}{24}\]
\[x = 210\text{ RPM}\]

17) **Answer (a)**

1 tonne = 2.4 tonnes
\[\frac{2000\text{ lbs}}{x\text{ lbs}}\]
\[x = 4800\text{ lbs}\]

Area = Force/Pressure
Area = 4800 lbs/ 1260 psi
Area = 3.81 in\(^2\)
\[\pi r^2 = 3.81\text{ in}^2\]
\[r^2 = 3.81\text{ in}^2 / 3.14\]
\[r = \sqrt{1.21} \quad \text{“}\]
\[r = 1.1\text{”}\]
\[d = 2.2\text{”}\]
18) **Answer (d)**

\[
\begin{align*}
1 \text{ GPM} & = 25 \text{ GPM} \\
231 \text{ in}^3/\text{min} & \quad x \text{ in}^3/\text{min}
\end{align*}
\]

\[x = 5775 \text{ in}^3/\text{min}\]

\[
\text{Area} = \pi r^2
\]

\[
\text{Area} = (3.14) (3^\text{"})^2
\]

\[
\text{Area} = 28.26 \text{ in}^2
\]

\[
\text{Cylinder speed} = \frac{\text{Flow rate}}{\text{Area}}
\]

\[
\text{Cylinder speed} = \frac{5775 \text{ in}^3/\text{min}}{28.26 \text{ in}^2}
\]

\[
\text{Cylinder speed} = 204.35 \text{ in/min}
\]

19) **Answer (a)**

\[
\begin{align*}
\frac{P_1 V_1}{P_2 V_2} & = \frac{P_1 V_1}{P_2 V_2} \\
(80 \text{ kPa}) (4 \text{ m}^3) & = P_2 (2.5 \text{ m}^3)
\end{align*}
\]

\[
(80 \text{ kPa}) (4 \text{ m}^3) = P_2 (2.5 \text{ m}^3)
\]

\[
P_2 = 128 \text{ kPa}
\]

20) **Answer (c)**

\[
\begin{align*}
1 \text{ GPM} & = 10 \text{ GPM} \\
231 \text{ in}^3/\text{min} & \quad x \text{ in}^3/\text{min}
\end{align*}
\]

\[x = 2310 \text{ in}^3/\text{min}\]

\[
\text{Area} = \pi r^2
\]

\[
\text{Area} = (3.14) (3^\text{"})^2
\]

\[
\text{Area} = 28.26 \text{ in}^2
\]

\[
\text{Cylinder speed} = \frac{\text{Flow rate}}{\text{Area}}
\]

\[
\text{Cylinder speed} = \frac{2310 \text{ in}^3/\text{min}}{28.26 \text{ in}^2}
\]

\[
\text{Cylinder speed} = 81.74 \text{ in/min}
\]
21) **Answer (b)**

\[32^\circ 24' = 32.4^\circ\]

\[\sin 32.4^\circ = \frac{x}{5''}\]

\[x = (5'')(\sin 32.4^\circ)\]

\[x = (5'')(0.5358)\]

\[x = 2.6791''\]

Convert the minutes to portion of a degree by dividing 24 by 60

22) **Answer (a)**

\[\frac{F_1}{A_1} = \frac{F_2}{A_2}\]

\[\frac{F_1}{200 \text{ in}^2} = 25 \text{ lb}/5.0 \text{ in}^2\]

\[F_1 = (25 \text{ lb})(200 \text{ in}^2)/5.0 \text{ in}^2\]

\[F_1 = 1000 \text{ lbs}\]

23) **Answer (b)**

\[\text{Slope} = \frac{14.5}{32}\]

\[\text{Slope} = 0.453\]

\[\sin^{-1} = 26.94^\circ\]

To determine the unknown angle, find the inverse of sin

24) **Answer (b)**

\[\text{Shims}_{VA} = \frac{\text{Indicator reading} \times \text{bolt centre}}{\text{Wipe diameter}}\]

\[\text{Shims}_{VA} = \frac{10 \times 18''}{6''}\]

\[\text{Shims}_{VA} = 30\]
25) **Answer (b)**

Load on each leg = \( \frac{\text{Load} \times \text{Load angle factor}}{\text{Number of legs}} \)

\[
\text{Load on each leg} = \frac{1576 \text{ lbs} \times 1.414}{2}
\]

\[
\text{Load on each leg} = \frac{2228.464 \text{ lbs}}{2}
\]

\[
\text{Load on each leg} = 1114.23 \text{ lbs}
\]
Section 3

Test-taking Strategies
Test-taking Tips

(In this booklet, “test” also refers to “exam”.)

As you prepare to write the C of Q exam, you should consider some test-taking ideas or strategies to help you to be more successful. Read over the points below to see which ones might work for you.

1. **On the day of the exam, remain as calm as possible!** When you’re nervous or tense, your ability to read carefully declines. Take a deep breath and relax. When you sit down to write the exam, take some time to survey it and read all directions carefully. Read very slowly, running a finger under the words as you read to avoid mistakes.

2. **As you begin reading over the questions**, apply these three guidelines:
   - use your time wisely,
   - read directions carefully,
   - use good reasoning.

3. **If you don’t understand a question**, try to break it down into parts, or try and put it in your own words (but be careful not to change the meaning).

4. **Relate each possible answer to the question.** Consider how well each option answers the question. Is it a logical, correct response? Use the process of elimination to rule out wrong answers.

5. **If you are not sure of the correct response**, eliminate the “definitely not” option(s); judge the remaining options against each other (how are they the same/different); then choose the best remaining answer.

6. **Use information from other questions to help you**: Look for similar questions, or questions on the same topic; do the responses overlap? Is there any extra information you could use, e.g., a definition or similar work situation? Be on the lookout for questions that may answer other questions.

7. **Remember that you are being tested on the safe and correct way to do things.** Always answer using the “safe” method to complete a task on-the-job!

8. **Before the end of the exam**, make sure that you’ve answered every question. You won’t lose marks for wrong answers. **It’s better to guess at an answer than to leave it blank.** Eliminate any choices that are clearly wrong and then select your answer from the choices remaining. If you reduce your choices to two, you have a 50% chance of being right.
Writing a Multiple Choice Test

Using the Best Approach

Answering multiple choice questions is a skill all on its own. Often test takers expect that a multiple choice exam will be easy – just a matter of recognizing true statements. However, on the C of Q you will be asked to do more than just recognize textbook material. Multiple choice questions require you to choose between correct and nearly-correct statements. So, you must read the questions very carefully.

Below are eight strategies for successfully tackling multiple choice questions.

1. **Choose the answer which the test maker intended**
   - Try not to read into question interpretations not intended by the test maker, i.e. don’t second guess the test maker’s intentions. The questions are intended to demonstrate how much you know, not how the test maker can trick you.
   - Keep in mind that the exam measures how well you know the material and how well you have been taught.

2. **Anticipate the answer, and then look for it**
   - Read the question and anticipate what facts/aspects you think the answer will contain.
   - Look for these among the possible answers.
   - If the answer you anticipated is found among the options, it is probably correct.

3. **Consider all the alternatives**
   - Read and consider all the options, even if you find your anticipated answer among the options.
   - Remember that you must find the most correct answer.

4. **Relate the options to the question**
   - When the answer you anticipated is not among the options, discard it and focus on the answers that are there. Consider how well each option answers the question.
   - Although an answer provided may be a true statement, it must still be the correct answer to the specific question.
   - Even though the answer may be an incorrect statement, it could be the correct answer in relation to the question, e.g. if the questions asks, “Which statement is not correct?”
5. **Balance options against each other**
   - When several options look good, or even if none look good, compare them with each other. If two options are highly similar, study them to find out what makes them different. One of these is likely the correct answer.
   - Look for which answer is more likely in comparison not just with your own anticipated answer but with the other choices given.

6. **Use logical reasoning**
   - Eliminate those options which you know to be incorrect as well as those which do not fit the requirements of the question.
   - If you recognize more than one of the options as correct, choose one of the remaining options which combines both of these choices.

7. **Look for key words**
   - True statements often contain terms such as “sometimes” or “usually”.
   - A statement which includes the words “always” or “never” must be true 100% of the time.
   - For the statement to be true, each part of the situation described in the statement must be true.
   - Always read all the choices given. There may be an important alternative such as “all of the above” at the end.

8. **Specific, detailed answers tend to be correct**
   - Although there will always be exceptions, options that are more detailed than others tend to be correct
   - Pay special attention to options that are extra-long or highly specific.

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**Test Anxiety**

**What is Test Anxiety?**

In simple terms, test anxiety is worrying a whole lot about how you’ll do on tests. You probably already know if you experience some (or maybe even severe) test anxiety. Read below and decide if you think the descriptions apply to you:

**Mental anxiety:** you have thoughts and worries about tests and how you will perform, you believe how little or how poorly you studied.

**Physical anxiety:** you experience physical sensations and tensions such as light-headedness, nausea, pain and stiffness in the shoulders and back.
Everybody has anxiety before a test or exam! You are not alone. While a little anxiety improves concentration and alertness, excessive worry or anxiety, might lower your test score.

It is possible for test anxiety to interfere with clear thinking. The brain is like a computer, in that it contains a great deal of information, but the information is useless if you’re not able to access it when you need it. Having test anxiety is like not having the password to your computer. The information is there, but you can’t get to it.

How can I reduce my anxiety before the exam?

To reduce test anxiety before the exam, study enough to feel confident that you know the material. Then try to replace the worry and negative thinking with thoughts that are positive and relaxing. Think – “I’m going to ace this exam!”…not…” I don’t have a chance of passing!”

Start studying early (weeks, not hours ahead!). Then, on the night before the exam, review the material but get a good night’s sleep. Cramming increases test anxiety. If possible, try some sample multiple choice test questions if you have access to them through a prep course, text book, or web site.

On the Day of the Exam

• **Give yourself plenty of time to get to the exam.** Being lost, or late, will only add to your stress. If you are not familiar with the area, consider doing a “dry run” so that you will know where you are going and how long it takes to get there. Make sure you factor in where you will park and where the exam room is located.

• **Don’t talk to other test-takers before the exam** as their anxiety will probably increase your anxiety. Refuse to participate in the last minute cramming that often goes on outside the exam room. This only leads to making you more nervous and might confuse you.

• **Walk into the test with your head up and your shoulders back.** How you act can affect how you feel, and if you act confident, you just might find that you feel more confident.

**Pro Tip #5:**

Visualize success…athletes do it all the time! Mentally practice *successfully* going through the exam experience.
During the Exam

1. **Take a few minutes** to look over the exam, before you begin.

2. **Some people find it helpful to do an “information dump”** when they receive their test by writing important formulas, facts, etc. on the scrap paper or back of the test paper, while the information is fresh in their mind. As soon as you turn over your test paper, jot down quickly the formulae, memory cues, terms, names, etc. which you think you are most likely to forget. Not only will this begin the process of memory recall, it will reduce your test anxiety by ensuring that you have at least some of the information readily available.

3. **Answer the questions you know first.** This builds confidence and earns you some “insurance” marks. Normally, you don’t answer right on the question paper but on a separate answer sheet where you shade or circle the correct letter corresponding to the answer. **Check after every 10 questions to make sure that you are entering your answer on the correct line of your answer sheet.**

4. **Do not rush through the test.** Wear a watch or look at the clock on the wall. (You won’t be allowed to have your cell phone with you.). Be aware of approximately how much time you can devote to each question. For example, if you have 120 questions and you have 240 minutes, you have about two minutes to answer each question.

5. **If you are stuck on a question,** mark it with a “?” in both the question booklet and on the answer sheet, and come back to it later. (Make sure you don’t put a mark on the answer sheet where it will be scanned!) Don’t waste valuable time on material you don’t know at all when you could be earning marks for material you do know. Remain calm and know that there will be other questions that you can answer. Also, remember that you only have to correctly answer 70% of the questions!

6. **Be aware of your body.** Reduce tension by taking slow, deep breaths. Oxygen relaxes the body. Consciously relax your shoulders, jaw, neck and any other sites of tension.

7. **Do not reflect on past mistakes or failures.** Counter negative thoughts with statements like, “I don’t have to be perfect… I will do the best I can!” Use positive self-talk and positive self-statements. Avoid “all or nothing” thinking. Remind yourself that a test is only a test, and there can be opportunities to rewrite.

8. **Reward yourself after the exam** (movie, dinner out). Take a moment while you are writing the exam to think about this reward.
Additional Test-taking Hints: True or False?

Look at the hints below and decide whether they are true or false. Answers are below.

1. T/F ___Multiple choice exams test your capacity to think and reason with the information you have. Do not expect to see the answer immediately. You have to work out the answer carefully.

2. T/F ___Most of the time, changing your multiple choice answer at the end of the exam is not a good idea unless you can clearly see that you made a calculation or reading error.

3. T/F ___Never look for key words or numbers.

4. T/F ___Do not look for familiar phrases.

5. T/F ___ It is always useful to look for a pattern in the order that correct answers are given.

|----------|------|------|-----|------|------|

Pro Tip #6:
Try some relaxation techniques (deep breathing, tensing and relaxing different parts of your body, staying in the present tense and blocking out your worries) to help keep you calm.
Section 4

Exam Readiness Checklist and Additional Resources
Exam Readiness Checklist

How can you tell if you’re ready to write the C of Q exam?

Here is a checklist you can use to see if you’ve done all that you can to prepare. If you can check off most of these, you are well on your way to being prepared to write the C of Q!

Paperwork
- Pay your exam fee to OCoT.
- Schedule your exam with MTCU.
- Ask for any necessary accommodations. (See Pro Tip 1 – page 11)
- Book time off work.

Preparation
- Arrange your transportation for the day of the exam, and complete a “dry run” to the exam location, especially if you haven’t been there before.
- If you’ve taken the C of Q before, review the letter sent to you about your exam scores to determine your areas of strength and weakness.
- Talk with others who have written the C of Q in your trade.
- Review the “Trades Examinations in Ontario Exam Preparation Guide”.

Study, Study, Study!
- Create a study action plan.
- Look up your learning style, and adjust your studying methods accordingly.
- Review your textbooks.
- Look over the Apprenticeship Training Standard for your trade.
- Thoroughly review the National Occupational Analysis for your trade.
- Review the section in this booklet about test anxiety, and think about strategies that might work for you.
- Review the section in this booklet about test-taking, and think about which strategies might work for you.
- Study until you feel confident that you can recall at least 70% of the material in an exam situation.

The Day Before the Exam
- Have a healthy meal the night before the exam.
- Get a good night’s sleep the night before the exam.
- Drink lots of water the day before the exam, and ensure you are hydrated on the day of the exam.

The Day of the Exam
- On the day of the exam, bring photo ID (not your health card).
- On the day of the exam, bring proof of having paid the exam fee.
- Visualize success!
The Day of the Exam

When the day of your examination arrives, try to stay calm. After all, you’ve prepared yourself for this exam, and you are ready for it, so at this point, your overall feeling should just be “Get ‘ER Done!!”

When you arrive at the examination centre, MTCU will ask you to provide proof of your identity, so bring photo ID with you. (Please note that the Ministry cannot accept health cards as proof of identification.) You must also bring with you your receipt for your examination fee, which is issued by OCoT when you pay the fee.

Everything you need to write the exam will be provided to you. You are not to bring any supplies to the exam. When you sit down to write you will be provided with the following:

- The examination book, which you must not write in
- The answer sheet (place your answers on the answer sheet)
- Scrap paper
- A pencil and eraser
- A code book and/or calculator (if one is allowed for your exam)
- French & English dictionaries

Once the exam has started, you cannot leave the room until you’ve completed the exam, except in an emergency or to use the washroom.

After the Exam

What happens after you write the exam? Celebrate all the hard work and time and effort you’ve put into preparing for the exam. Congratulations!

But what happens after that? Within three weeks you should have your exam results mailed to you by OCoT. Keep in mind, MTCU cannot give you your exam results, nor can you get your results from OCoT by phone or in person. All you can do is wait patiently and keep checking the mail!

Now here’s a topic that nobody wants to think about… what if you don’t get 70%? The main thing is, don’t give up! You aren’t alone in not passing; it is not unusual for apprentices to write the exam more than once.

You will be allowed to schedule another examination fifteen days after your previous examination date. OCoT will provide you with a breakdown of your marks according to the topics on which you were tested. This information will help you prepare for your next attempt, as you will be able to identify your areas of weakness and strength.
Additional Resources

Most of the items in this list are also found in the previous pages. You may find some or all of them useful as you prepare for your C of Q exam.

**Centennial College Press: Technical Trades**
- C of Q Preparation books available for purchase for various trades

**Effective Habits for Effective Study**
- An online quiz about your study habits.
  [http://www.studygs.net/attmot4.htm](http://www.studygs.net/attmot4.htm)

**Trade and Apprenticeship Exam Bank**
- Fee-based service web site that provides practice C of Q questions
  [http://trades.exambank.com](http://trades.exambank.com)

**Interprovincial Red Seal Examination Preparation Information Guide**
- Describes how to use the NOA to prepare for your exam.

**National Occupation Analysis (NOA)**
- Describes the skills and knowledge required to perform the duties of the trade.
  Consult your trade’s NOA:
  [http://www.red-seal.ca/resources/n.4.1_l.3st@-eng.jsp](http://www.red-seal.ca/resources/n.4.1_l.3st@-eng.jsp)

**Red Seal Exam Counseling Sheets**
- List of topics by trade for Red Seal examinations
  [http://www.red-seal.ca/resources/.2x.1ms_c.4.5ns.2ll.3ng@-eng.jsp](http://www.red-seal.ca/resources/.2x.1ms_c.4.5ns.2ll.3ng@-eng.jsp)

**Red Seal Exam Readiness Checklist**
- Steps to see if you are ready for your Red Seal examination.
  [http://www.red-seal.ca/resources/pr.2p-ch.2ckl.3st@-eng.jsp](http://www.red-seal.ca/resources/pr.2p-ch.2ckl.3st@-eng.jsp)

**Strategy for Writing Tests**
- A four step test-taking strategy for attacking tests.

**Trade Examinations in Ontario Exam Preparation Guide**
- From the Ontario College of Trades web site

**What’s My Learning Style?**
- An online quiz to help determine your learning style.
This Employment Ontario project is funded by the Ontario Government.

The views expressed in this document do not necessarily reflect those of Employment Ontario.